



Kempact 323R

6403230

Kemppi compact welder with regular control panel for cost-efficient MIG/MAG welding, delivering 320 A with a 3-phase 400 V power supply.

Technical data

Description	Value
Mains connection voltage	400 V $\pm$ 15 %
Mains connection phases	3~50/60 Hz
Mains connection cable type	4G, H07RN-F
Mains connection cable size	1.5 mm ²
Rated maximum input power [S1max]	12 kVA
Mains fuse	10 A
Idle state power consumption [P1idle]	25 W

Description	Value
Output, duty cycle % at rated max. current, MIG	35 %
Output at +40 °C, rated max current, MIG	320 A
Output at +40 °C, 100% MIG	190 A
Output range, MIG	20 A / 10 V ... 320 A / 32.5 V
Voltage adjustment range, MIG	8 ... 32.5 V
Power factor at rated maximum current [λ]	0.94
Efficiency at rated maximum current [η]	86 %
EMC class	A
Filler wire diameter, Fe	0.8 ... 1.2 mm
Filler wire diameter, Fe-MC/FC	0.8 ... 1.2 mm
Filler wire diameter, Ss	0.8 ... 1.2 mm
Filler wire diameter, Al	1 ... 1.2 mm
Wire feed speed	1 ... 20 m/min
Maximum wire spool weight	20 kg
Maximum wire spool diameter	300 mm
Control panel, model	LCD Regular
Control panel, type of installation	Built-in
Operating temperature	-20 ... 40 °C
Storage temperature	-40 ... 60 °C
Degree of protection (fully installed)	IP23S
External dimensions, length	623 mm
External dimensions, width	579 mm
External dimensions, height	1070 mm
Weight without accessories	44 kg
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10