

GXe 403G MN 3.5m

GXE403GMN35

A gas-cooled 400 A MIG/MAG welding torch with Euro and Amphenol connectors, Kemppi Flexcoax cable and Multi-Neck system. Cable length options are 3.5 and 5 meters.

Technical data

Description	Value
Welding connection type	Euro
Filler wire diameter	0.8 ... 1.6 mm
Filler wire diameter, Fe	0.8 ... 1.6 mm
Filler wire diameter, Fe-MC/FC	0.9 ... 1.6 mm
Filler wire diameter, Ss	0.8 ... 1.6 mm
Filler wire diameter, Ss-MC/FC	0.9 ... 1.6 mm
Filler wire diameter, Al	0.8 ... 1.6 mm
Type of cooling	Air
Contact tip	M10x1
Method of guidance	Manual
Load capacity 35% / Ar + 18% CO ₂	400 A
Load capacity 60% / Ar + 18% CO ₂	360 A
Load capacity test, filler wire material	Fe
Load capacity test, filler wire diameter	1.6 mm
Load capacity test, stick out length	22 mm
Load capacity test, gas flow	20 l/min

Description	Value
Gun handle	Yes
Neck type	Changeable
Neck dimensions: length	152 mm
Neck dimensions: height	105 mm
Neck dimensions: angle	50 °
Welding torch cable length	3.5 m
Remote control	Optional
Operating temperature	-20 ... 40 °C
Storage temperature	-40 ... 60 °C
Standards	IEC 60974-7